





The top view from the surface of the Right Whale and the Sperm Whale are the basis to the clip design for this pen – and they are the two species of whale that were the mainstay of the industry upon which the novel “Moby Dick” was based. Likewise, the barrel is akin to Ahab’s whalebone leg and the bailing filler akin to the pumps on the Pequod. The ventless flex nib has its own socket within the section and along with the feed it is friction fit – as a harpoon upon its staff with a line of breather tube for its tail. The pen is a dual filler three or four pumps of the insulated bailing filler and it is full...or if one cares to risk a non-insulated filler a whale of capacity awaits as a massive eyedropper filled pen (when air in the chamber may expand from the heat of your hand – which generally requires refilling when 2/3rds air to inhibit excessive flow). The ventless nib is of the finest stainless flex steel tipped with platinum group metals and set upon an automatic feed design of handmade ebonite. Keep the feed clean by brushing with soapy water and ammonia now and then/as needed – nib tines should be even. O-ring seals can be replaced from your local hardware store...any that can fit the filler groove and seal against the filler walls will do just fine (should only be 40 cents to \$1.35 in cost!) – to lubricate seals also obtain silicone grease for faucet gaskets (plumbing section) should cost about \$2. Teflon tape can be used in a pinch for seals – but may stress joints...o-rings are best for long term use. Hopefully the following images can be worth a few thousand words explanation as to how to use this versatile writing instrument and keep it running for as long as Moby Dick has been in print!

Filler seal should have flat sides for a good seal

Main seal is tight to last - twist and push to move.

Cover nib with ink and pump filler twice - and the pen is FULL !

Eyedropper alternative:

Eyedropper fill the barrel up to this point

(or use Noodler's eyedropper o-rings)  
unscrew filler unit and slip o-ring forward.

A flat o-ring = a well sealed FULL pen!!

- then screw section back until o-ring has flat sides.

An 1890s overfeed?  
Yes & for a fraction  
of a cent! Clear  
plastic tape covers  
the entire nib slit.

Press to dry nib face,  
then trim to nib edge,  
but leave 3mm just behind the tip.

For the vigorous flex artist, a clean and deep feed channel and a taped nib face help to prevent “railroading” (when capillary flow is interrupted by air between the nib tines). If you flex a great deal, you might consider the addition of a small piece of plastic tape – effective and practical, though not perhaps for the aesthetically pure!

Main o-ring readily available at most hardware stores for pennies!

O-rings removed with a toothpick

No adhesives & all parts threaded for easy access.

This pen is made of a celluloid derivative (AKA “vegetal resin” and other high-priced variants – though ours is technically biodegradable and formed from a “renewable resource” even though our resin and our ebonite can last more than a lifetime – as proven by vintage pens long in existence that were stored well). The cost of this pen was kept far below the quoted equivalent costs that were 8 to as much as 36 times greater (EU, Japan, Taiwan, US, China). Noodler’s made it with better/utilitarian materials and design at a cost to you of \$23. We did it with the help of people in: Texas, New York, California, Idaho, Maryland, Massachusetts, and India. The combination of the oldest and largest democracies can increase living standards for all.